

PW IP67 Waterproof Weighing Indicator User Manual



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222 **CONTENT** 222

SPECIAL NOTICE	2
BEFORE USING THE SCALE	3
CHAPTER 1 INTRODUCTION	5
1-1 FEATURES AND SPECIFICATION.....	5
1-2 SCALE APPEARANCE.....	6
1-3 POWER SUPPLY	6
1-4 DISPLAY	7
1-5 KEYBOARD FUNCTION.....	8
1-6 OPERATING THE SCALE.....	9
CHAPTER 2 ADVANCED FUNCTIONS.....	11
2-1 ADVANCED FUNCTION SETTING TABLE.....	11
2-2 ADVANCED FUNCTION SETTING WORKFLOW.....	13
2-3 GENERAL FUNCTION SETTING 01 Fnc.....	14
2-3-1 Automatic Backlight Function Setting Fnc 01.....	15
2-3-2 Automatic Power-off Timer Setting Fnc 02.....	16
2-3-3 Hi/Lo/OK Function Setting Fnc 03.....	17
2-3-4 Restore to the Default Setting Fnc 04.....	18
2-3-5 Noise Filter Setting Fnc 05.....	19
2-3-6 Hold Function Setting Fnc 06.....	20
2-3-7 Auto Unit Weight Averaging Setting Fnc 07.....	21
2-4 WEIGHT CALIBRATION 02 EC.....	22
2-5 RS232 SERIAL INTERFACE SETTINGS 03 r5 l.....	23
2-5-1 Baud Rate Setting r5 1 01.....	24
2-5-2 Communication Protocol Setting r5 1 02.....	25
2-5-3 Output Format Setting r5 1 03.....	26
2-5-4 Continuous Transmission Setting r5 1 04.....	27
2-5-5 The selection of the Continuous Transmission Rate r5 1 05.....	28
2-5-6 Auto Transmission at Zero r5 1 06.....	29
2-5-7 Reset of Auto Transmission r5 1 07.....	30
2-5-8 Output Condition Setting r5 1 08.....	31
APPENDIX 1 7 SEGMENT DISPLAY CHARACTERS.....	35
APPENDIX 2 ASCII CODE TABLE	36



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SPECIAL NOTICE

In some certain conditions, the stainless case of indicator would be opened to set up the load cell, to connect the power cable, or to change the new rechargeable battery.

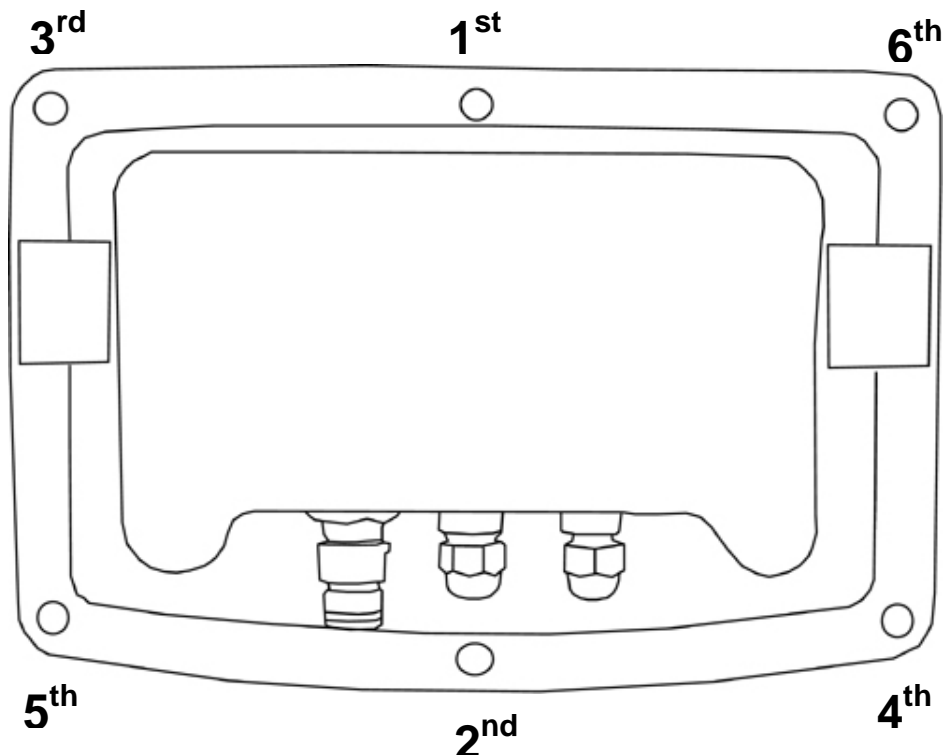
Before open the stainless case, please make sure the indicator is dry, if necessary the liquid should be wiped off.

The assembling notice should be accurately followed to assure the waterproof performance. We also strongly suggest that these procedures should be operated by the technical staff of your supplier.

ASSEMBLING NOTICE:

After the desired steps are done, screw the case with 12 kgf-cm in the following orders. Do not screw tightly before all screws are in the positions.

Screwing orders:





BEFORE USING THE SCALE


Thank you for purchasing an EXCELL Electronic Digital Indicator. In order to use the indicator properly, please read this User Manual carefully before use. If you have a problem concerning the indicator, please contact your supplier.

INSTRUCTION FOR USE

- 1) Please keep the indicator in a cool place. Do not store it at high temperature.
- 2) Avoid objects impacting with the indicator. Do not drop loads onto the scale or subject the weigh pan to any strong shock loads.
- 3) The load placed on the weigh pan must not exceed the maximum weighing capacity of the scale.
- 4) If the indicator is not going to be used for some time, please clean it and store it in a plastic bag in dry conditions. A desiccant sachet may be included to prevent any moisture build up.
- 5) The indicator is IP67 waterproof design. Only the cables with ϕ 3~ ϕ 5.5mm caliber could be used or will affect the waterproof design.



PREPARING TO USE THE SCALE

1. Locate the scale on a firm level surface free from vibrations for accurate weight readings.
2. Adjust the four levelling feet (if fitted) to set the scale pan level.
3. Avoid operating the scale in direct sunlight or drafts of any kind.
4. If possible avoid connecting the scale to ac power outlet sockets which are adjacent to other appliances to minimise the possibility of interference affecting the performance of the scale.
5. Remove any weight that might be on the weigh pan before the scale is switched on and avoid leaving weight on the pan for long periods of time
6. All goods weighed should be placed in the centre of the weigh pan for accurate weighing. The overall dimensions of the goods being weighed should not exceed the dimension of the weigh pan.
7. Once the scale has been powered on, it will go through an LCD display test and it is ready for use when the display shows zero.
8. The scale requires 15~20 minutes warm up before operation to ensure best accuracy.
9. Please note when the  symbol keeps flashing on the screen, the batteries need to be recharged.



CHAPTER 1 INTRODUCTION

1-1 FEATURES AND SPECIFICATION

Features:

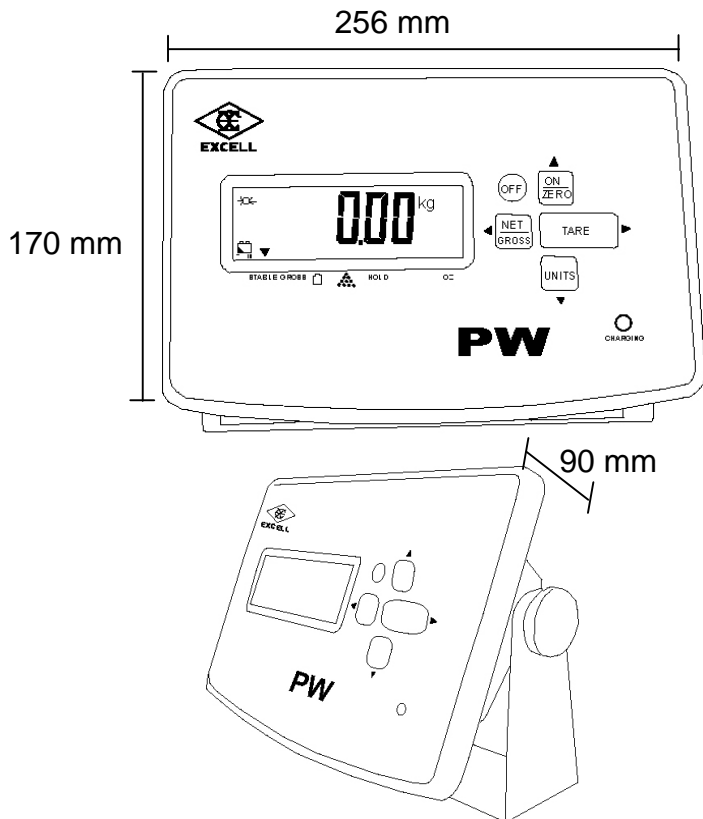
- ₪ IP 67 waterproof design. (Only the cables with ϕ 3~ ϕ 5.5mm caliber could be used or will affect the waterproof design)
- ₪ Up to 1/15,000 display resolution (Internal 1/300,000)
- ₪ Large LCD display with LED backlight
- ₪ Kilogram (kg) and pound (lb) weighing modes
- ₪ Auto calibration; Tare; Auto-zero tracking; Simple counting; Gross/Net indication
- ₪ Hold function; Check mode Lo/Hi/OK; Unit weight average function
- ₪ Adjustable gravity value
- ₪ Low power indication
- ₪ Built-in RS-232 or Serial Printer Output

Specifications:

- ₪ Analogue Input and A/D Conversion: Input Sensitivity 0.3 μ V/d (Min.)
- ₪ Input Signal Range: -1mV~+14mV
- ₪ Input Zero Range: -1mV~+5mV
- ₪ Load Cell Excitation: 5V DC \pm 5% 100mA
- ₪ Load Cell Drive Capacity: up to 4 load cells at 350 Ω /load cell
- ₪ Non-linearity: 0.01% of full scale
- ₪ A/D Resolution: 500,000 counts (Max.)



1-2 SCALE APPEARANCE

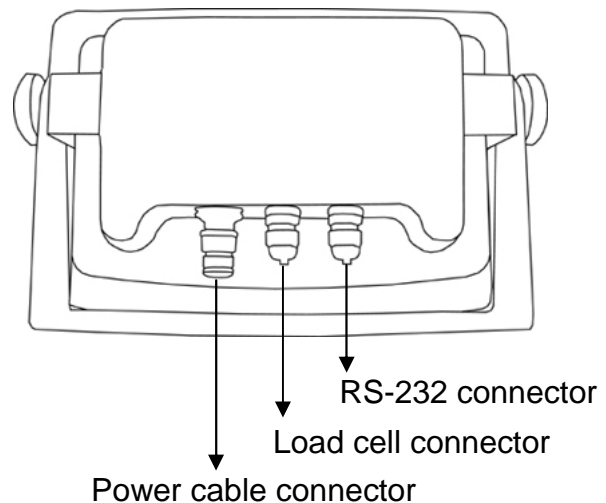


The package includes:

- | | |
|----------------|-------|
| 1. Indicator | 1 off |
| 2. Power Cable | 1 off |
| 3. User Manual | 1 off |

* Platform is an optional depends on the model you purchase.

When you first unseal the product package if you find any of the items above are missing, contact your supplier.



1-3 POWER SUPPLY

POWER SUPPLY SELECTION


1. 6V / 4.5Ah Rechargeable battery
2. AC adaptor DC 9V

POWER CONSUMPTION

- Approximately DC 14 mA (Indicator)
Approximately DC 24 mA (Indicator + Display backlight)

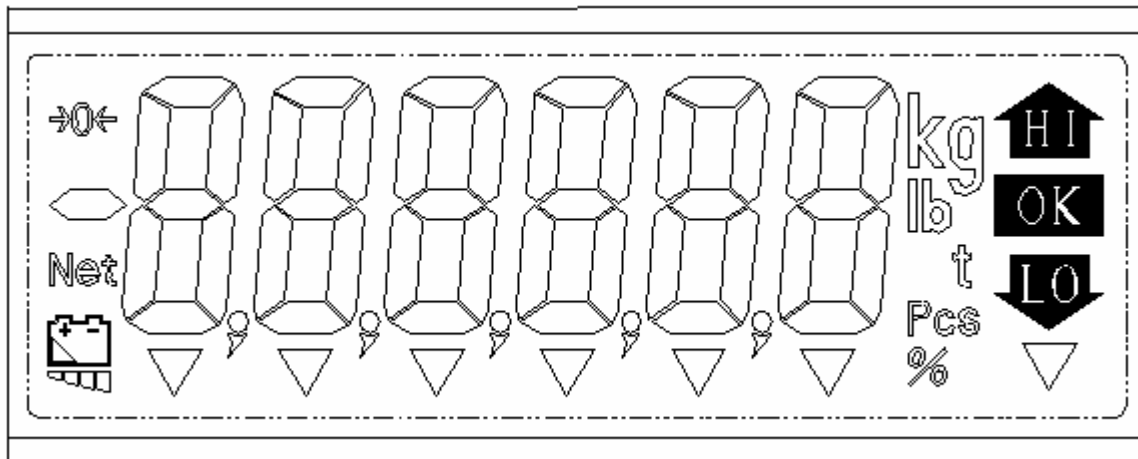
(For RS-232 and load cell, only the cables with ϕ 3~ ϕ 5.5mm caliber could be used or will affect the waterproof design)




LOW BATTERY WARNING

Please note when the () symbol keeps flashing on the display, the batteries should be recharged.



1-4 DISPLAY



- HI** : The weight on weigh pan is greater than the high limit
OK : The weight on weigh pan is equal to the OK limit
LO : The weight on weigh pan is lower than the check value
kg : kg units. When “kg” is displayed, it means the weight shown is in kg
lb : Pound units. When “lb” is displayed, it means the weight shown is lb
Pcs : Piece units. When “Pcs” is displayed, it means the scale is in “sampling and counting” mode
↔0↔ : Zero status indication, when displayed the scale is at the centre of its zero band
Net : The display shows the goods weight, not including the weight of any container. This Net status indication is on when the TARE function is used
 : Battery status indication. When this symbol is flashing recharge the batteries.
6 1 : The weight is stable.
STABLE
6 2 : The scale is in the gross mode. The display shows the goods and any container weight. This Gross status indication is on when the TARE function is used.
GROSS
6 3  : The unit weight is not sufficient. When the icon is on, the counting function is operational but the count may contain errors.
6 4  : The sampling size is not sufficient. When the icon is on, the counting function is operational but the count may contain errors.
6 5 : The Hold function is in use.
Hold
6 6 : “GN”, “dwt”, or “carat” units. The actual unit depends on the model of the scale.
6 7 : ounce unit. When “oz” is on, it means the scale is weighing in ounces
oz



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1-5 KEYBOARD FUNCTION

ON/ZERO KEY

This key possesses two functions: Power On and Zero function.

OFF KEY

When the scale is switched on, press the **OFF** key, the scale will switch off.

TARE KEY

The tare function will not operate during the following conditions:

- (1) When the scale powers on if the weight is negative and after a container is placed on the weigh pan if the weight is still below zero.
- (2) The tare value is over the full scale capacity.

UNITS KEY

Press the **UNITS** key to switch weight units; the icons will indicate the active units.

NET/GROSS KEY

In the Tare mode, the screen displays the "TARE" icon; press the **NET/GROSS** key to switch between the "Net value" and the "Gross value".



1-6 OPERATING THE SCALE

POWER ON

When the scale is off, press the **ON/ZERO** key, the scale will switch on.

POWER OFF

When the scale is on, press the **OFF** key, the scale will switch off.

ZERO

When the weigh pan is empty (free of load) and the display is not showing zero, press the **ON/ZERO** key to zero the scale. At zero, the “0.00” indication is on.

- 4 When the weight value is within the zero range, the zero function operates to zero the scale or cancel the tare function.
- 4 Zero range: The OIML & NTEP models have a zero range of $\pm 2\%$ of Full Scale. The Sri Lanka model has a zero range of $\pm 4\%$ of Full Scale.

SWITCHING UNITS

Press the **UNITS** key to switch weight units, the icons or arrows will indicate the active units as appropriate. The units available are dependent on the exact scale model.

- 4 After power off, the scale will memorize the active units. When the scale is powered on again, it displays the previously active units.

TARE FUNCTION





- (1) Put a container on the weigh pan and after the weight is stable, press the **TARE** key to zero the weight of the container. The screen displays the “Net” icon.
- (2) Put the goods in the container, the screen displays the net weight value of the goods.
- (3) Remove the full container; the screen displays the negative weight value of the container. At this time pressing the **TARE** key again will cancel the tare and the scale reverts back to zero. The “Net” icon is switched off.
- 4 The tare function can be operated continually to the full weighing capacity of the scale.
- 4 Continual tare operation is adding or removing tare objects on weigh pan and pressing the **TARE** key each time.

NET/GROSS FUNCTION

In the Tare mode, the screen displays the “Net” icon, press the **NET/GROSS** key to switch between the “Net value” and the “Gross value”.

- 4 When the **GROSS** icon is on, the weight value on the display is the total amount of the tare value and net value.
- 4 At the Gross status, only **OFF** and **NET/GROSS** keys are functional.
- 4 **NET/GROSS** key is only used in Tare mode.

SIMPLE COUNTING FUNCTION

- (1) Use the **UNITS** key to enter into the “PCS” mode
 - (2) Press the **NET/GROSS** key to select the counting sample size ($S = 10, S = 20, S = 50, S = 100, S = 200$). The LCD shows **10**, **20**, **50**, **100**, **200** in order.
 - (3) Put the samples on the weigh pan and press the **UNITS** key, the screen displays “-----”. After the sampling process is complete, put the goods on the weigh pan and the screen shows the quantity of the items.
- 4 The sample weight should be heavier then the minimum capacity of the scale (20d), If not the arrow pointing to the  icon will be activated.
 - 4 The weight of a sample should be heavier than the 0.2d (d=division), or the arrow pointing to the  icon will be on.
 - 4 When the  or  are indicated the scale is still operational but the count may contain errors.
 - 4 To power off in this mode, the scale will memorize the “Pcs” unit. When the scale is powered on again, it directly enters the simple counting mode.
 - 4 While the “Auto unit weight average” function is available in the Advanced Function, the goods on the weigh pan are 5pcs greater than the sample size and less than double the sample size, the scale will automatically re-sample the unit weight.



CHAPTER 2 ADVANCED FUNCTIONS

2-1 ADVANCED FUNCTION SETTING TABLE

Below is an overview of the advanced functions. For detailed settings refer to the following sections.

DISPLAY	LEVEL 1 FUNCTION	DISPLAY	LEVEL 2 FUNCTIONS
00 E5C	Exit the ADVANCED FUNCTION setting mode	---	---
01 FnC	General Function setting mode	FnC 00	Return to the ADVANCED FUNCTION setting menu
		FnC 01	Automatic backlight function setting
		FnC 02	Automatic power-off timer setting
		FnC 03	Hi/Lo/OK function setting
		FnC 04	Restore the default settings
		FnC 05	Noise filter setting
		FnC 06	Hold function setting
		FnC 07	Auto unit weight averaging setting
02 EC	External Weight Calibration	---	---
03 r51	RS232 Bi-direction Function setting	r5100	Return to the ADVANCED FUNCTION setting mode menu
		r5101	Baud rate setting
		r5102	Communication protocol setting
		r5103	Output format setting



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DISPLAY	LEVEL 1 FUNCTION	DISPLAY	LEVEL 2 FUNCTIONS
		r5 104	Continuous Transmission setting
		r5 105	Continuous data transmission rate
		r5 106	Auto transmission at Zero
		r5 107	Reset of auto transmission
		r5 108	Output condition setting

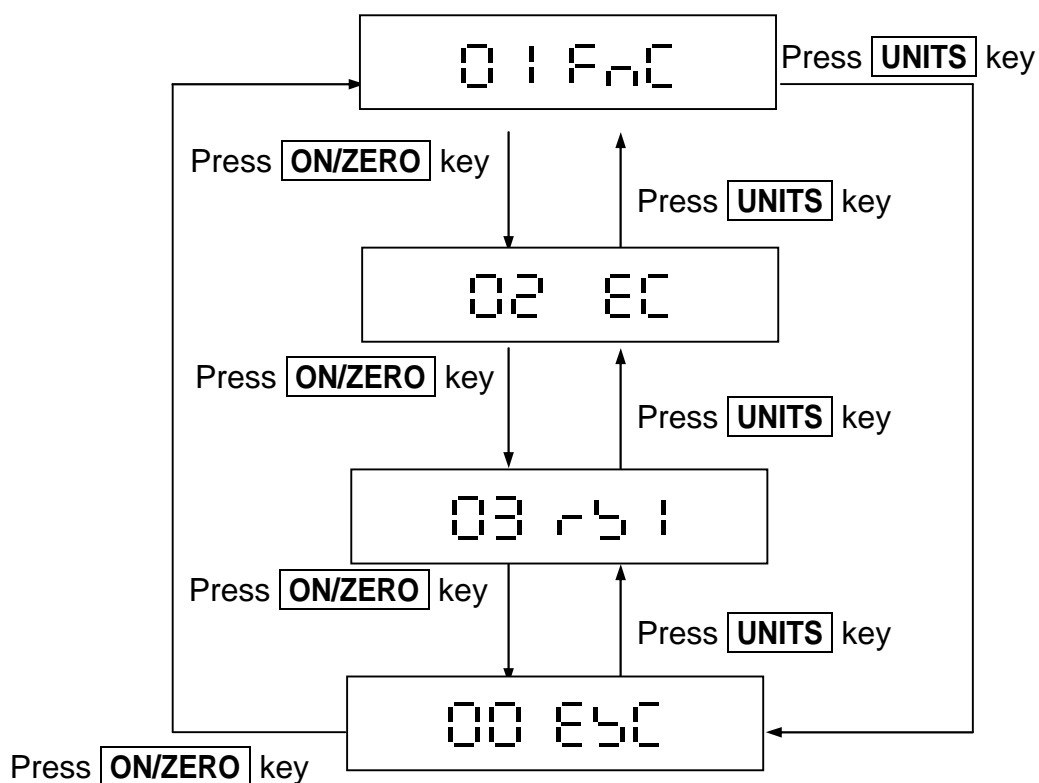


2-2 ADVANCED FUNCTION SETTING WORKFLOW

In the weighing mode, press the **NET/GROSS** and **ON/ZERO** keys at the same time to enter the **Advanced Function** setting mode. The LCD shows

01 Fnc.

Overall workflow of the Advanced Function setting mode:



01 Fnc ⇒ General Function setting mode
 02 EC ⇒ External Weight Calibration
 03 r51 ⇒ RS232 Bi-direction Function setting
 00 ESC ⇒ Exit the Advanced Function setting mode

Refer to the following sections for the detailed operation procedures of each function setting.



2-3 GENERAL FUNCTION SETTING 01 Fnc

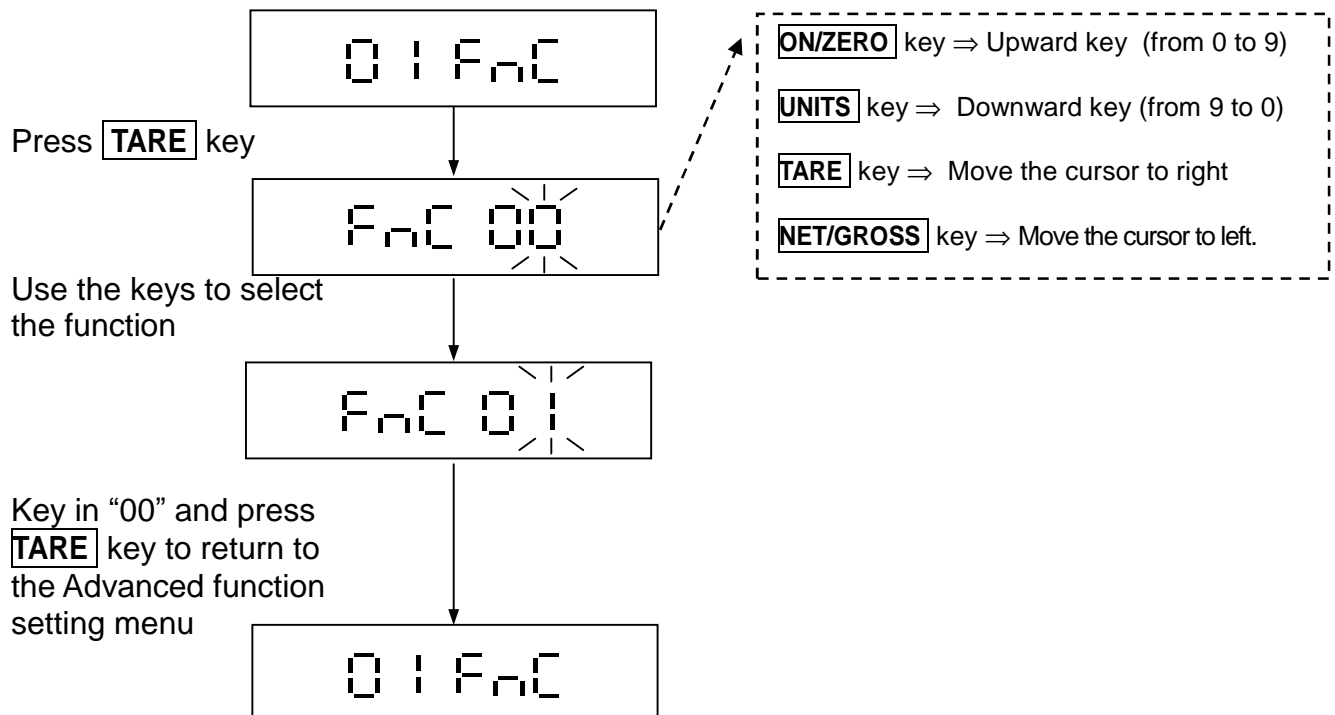
There are 7 functions in the general function setting mode from Fnc 01 to Fnc 07.

Workflow of the General Function setting:

ACTIONS

DISPLAY

NOTE



Fnc 00	⇒ Return to the Advanced Function Setting Mode Menu
Fnc 01	⇒ Automatic Backlight Function Settings
Fnc 02	⇒ Automatic Power-off Timer Settings
Fnc 03	⇒ Hi/Lo/OK Settings
Fnc 04	⇒ Restore the Default Settings
Fnc 05	⇒ Noise Filter Settings
Fnc 06	⇒ Hold Function Settings
Fnc 07	⇒ Auto Unit Weight Averaging Setting

Refer to the following sections for detailed operation procedures of each setting.



2-3-1 Automatic Backlight Function Setting $F_nC \ 0 \ 1$

Select $F_nC \ 0 \ 1$ in the General Function setting mode $0 \ 1 \ F_nC$ to change the backlight function setting.

<u>ACTIONS</u>	<u>DISPLAY</u>	<u>NOTE</u>
Press TARE key		LCD displays the last status
Use ON/ZERO or UNITS key to select function "on" or "off"		
Press TARE key to go back to the Advanced function setting menu		

Automatic backlight function

When the weight is over 10d, the display backlight will be on. After the weight is stable for 10 seconds or when the scale returns to zero, the display backlight switches off.



2-3-2 Automatic Power-off Timer Setting $F_{nC} 02$

Select $F_{nC} 02$ in the General Function setting mode $01 F_{nC}$ to change the automatic power-off timer setting.

<u>ACTIONS</u>	<u>DISPLAY</u>	<u>NOTE</u>
Press TARE key		LCD displays the last status
Use ON/ZERO or UNITS key to key in parameter		
Press TARE key to go back to the Advanced function setting menu		
		<p><u>Automatic power-off timer setting</u> Use ON/ZERO or UNITS key to key in parameter</p> <p>0 ⇒ No auto power-off 1 ⇒ When the scale is idle for 1 minute, the scale automatically switches off 2 ⇒ When the scale is idle for 2 minutes, the scale automatically switches off</p> <p>↓</p> <p>9 ⇒ When the scale is idle for 9 minutes, the scale automatically switches off</p>
		<p>ON/ZERO key ⇒ Upward key (from 0 to 9) UNITS key ⇒ Downward key (from 9 to 0) TARE key ⇒ Move the cursor to right NET/GROSS key ⇒ Move the cursor to left.</p>

Automatic power-off function

When the weight on weigh pan is less than 10d or keeps idle for the set time, the scale will automatically switch off.



2-3-3 Hi/Lo/OK Function Setting $F_nC\ 03$

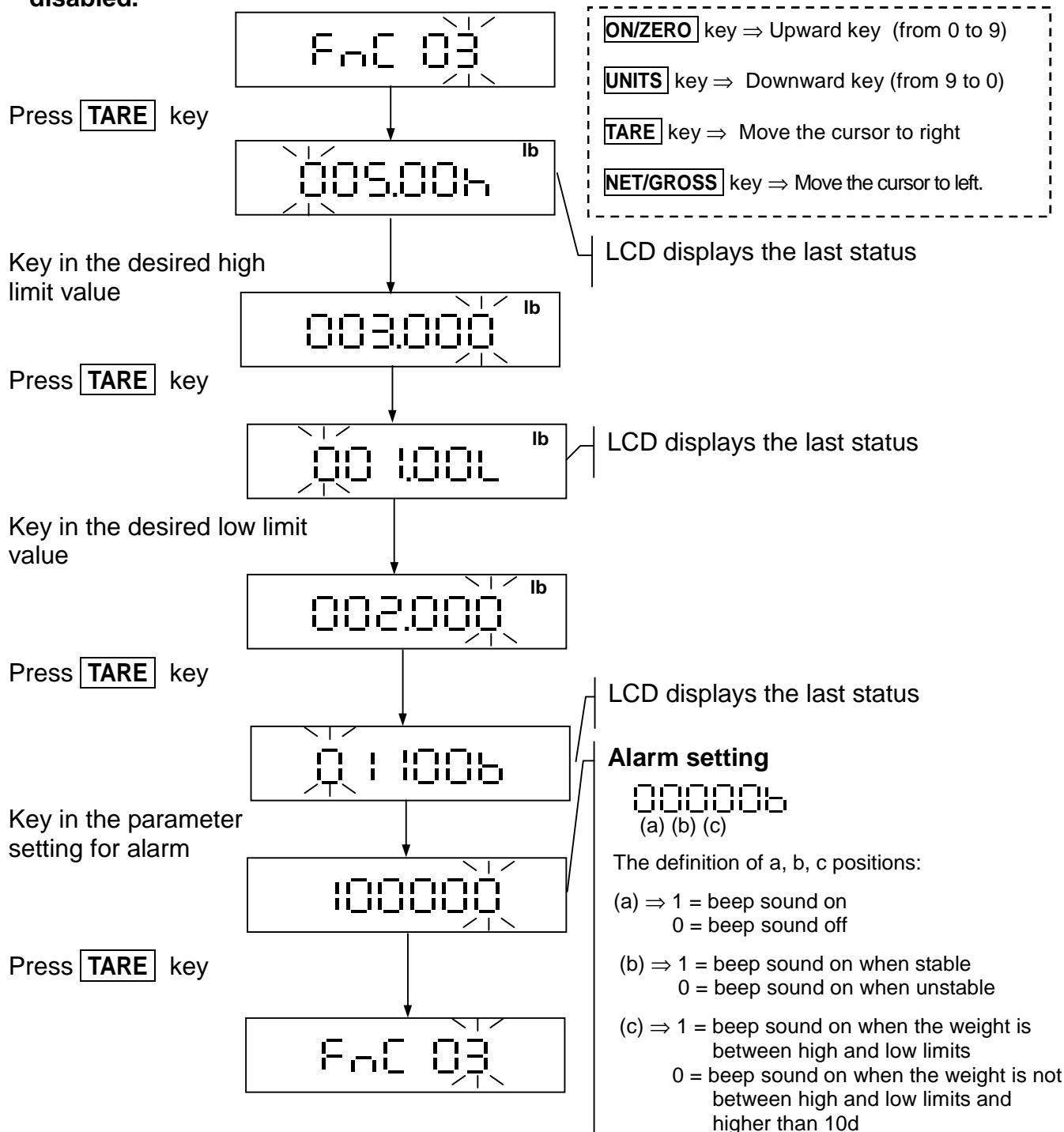
Select $F_nC\ 03$ in the General Function setting mode $0\ 1\ F_nC$ to set the Hi/Lo/OK function. This function is available in all unit modes. In one specific unit mode, enter $F_nC\ 03$ to set the Hi/Lo/OK values.

ACTIONS

DISPLAY

NOTE

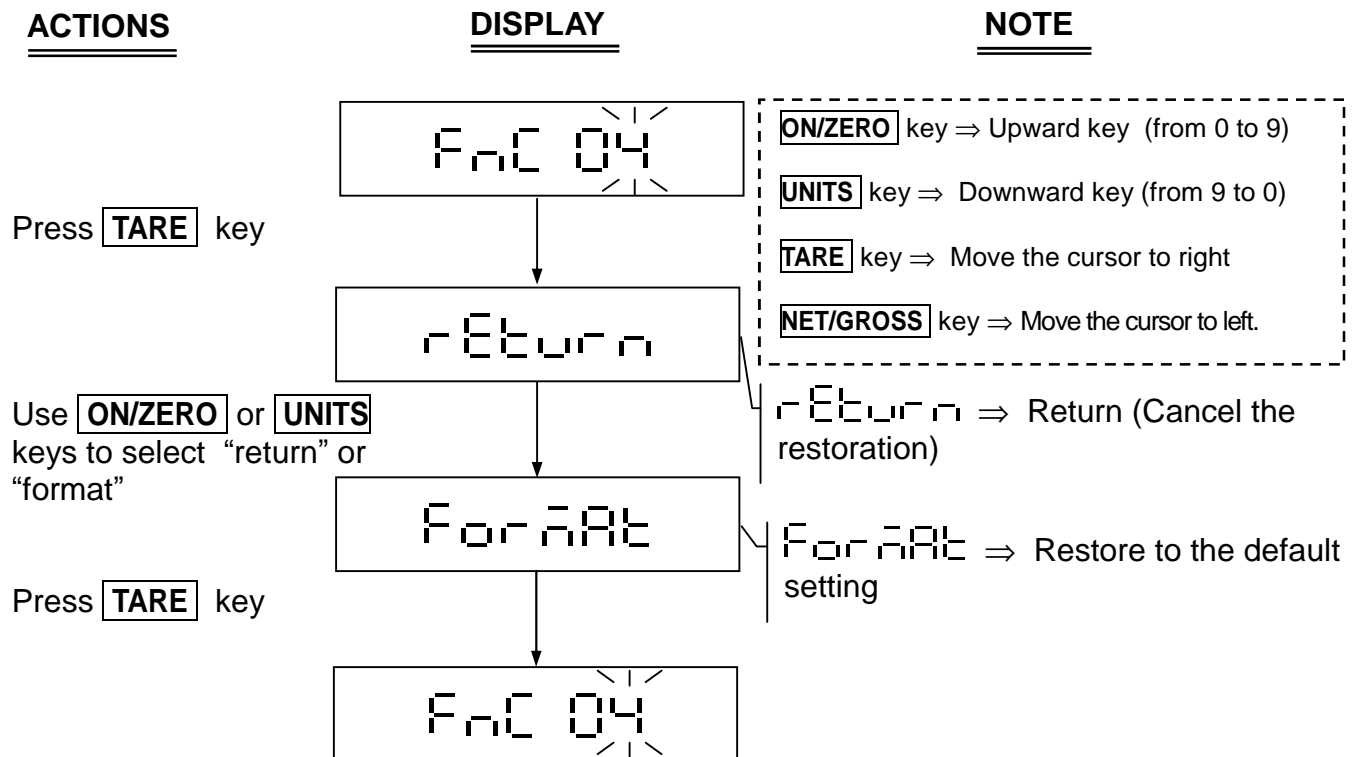
4 When the high limit and low limit are both set as "0", the Hi/Lo/OK function is disabled.





2-3-4 Restore to the Default Setting $F_nC\ 04$

Select $F_nC\ 04$ in the General Function setting mode $0\ 1\ F_nC$ to restore to the default setting.



4 The default setting includes the following:

- 1) External weight calibration
- 2) HI/LO/OK setting value
- 3) Noise filter setting (External)
- 4) Sampling setting for the counting function

4 In approved models, $CF_n\ 02$ set as 1 or 3, $F_nC\ 04$ setting is not available.



2-3-5 Noise Filter Setting $F_{n\bar{C}}\ 05$

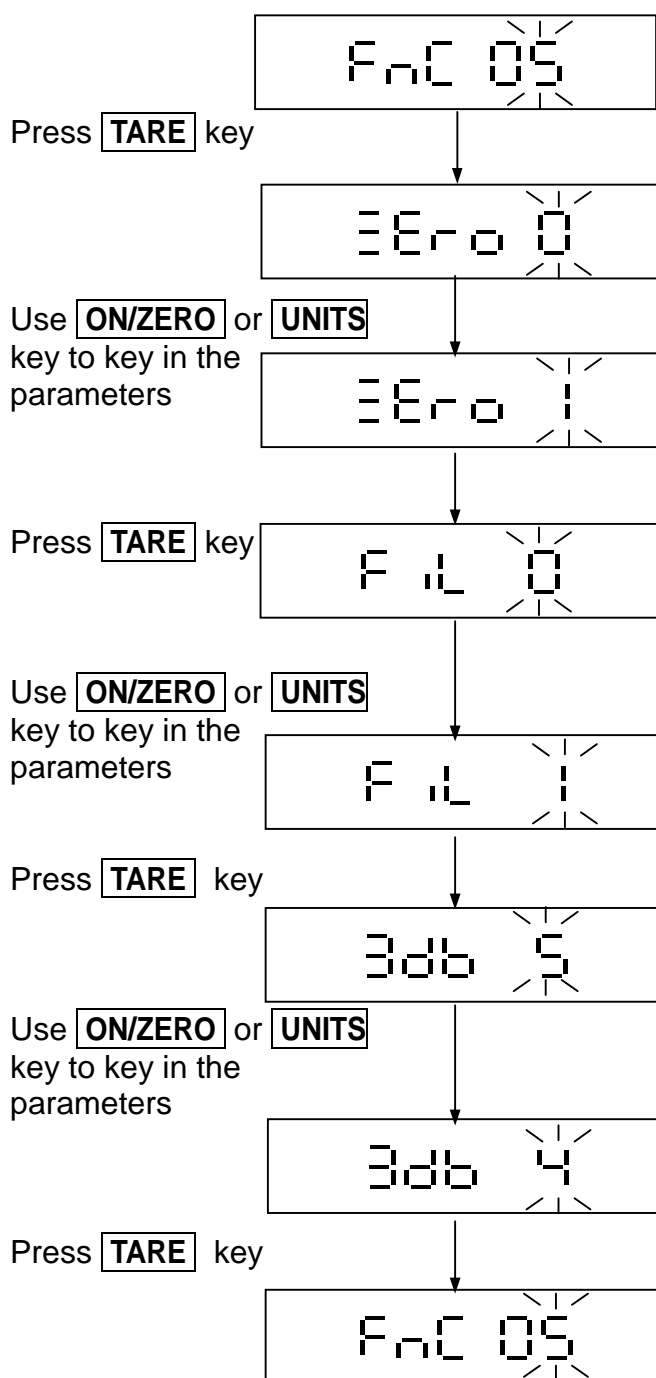
Select $F_{n\bar{C}}\ 05$ in the General Function setting mode $0\ 1\ F_{n\bar{C}}$ to set the noise filter setting.

ACTIONS

DISPLAY

NOTE

4 When modifying $F_{n\bar{C}}\ 05$, the parameters of $\bar{C}F_{n\bar{C}}\ 0\ 1$ remain un-altered.



Returning to zero point setting

LCD displays the last status

Returning to the zero point setting

Use **[ON/ZERO]** or **[UNITS]** key to key in the parameters or zero point

Default setting = 0

0 ⇒ No skip 5 ⇒ skip 5d

1 ⇒ skip 1d 6 ⇒ skip 6d

2 ⇒ skip 2d 7 ⇒ skip 7d

3 ⇒ skip 3d 8 ⇒ skip 8d

4 ⇒ skip 4d 9 ⇒ skip 9d

4 When the weight on the scale is over 1/3 full capacity, the function is on.

Digital switch & Stabilization range setting

LCD displays the last parameter setting

Digital switch & Stabilization range setting

Use **[ON/ZERO]** or **[UNITS]** keys to key in the parameters. Default setting = 0

Parameter 0 ~ 9, the larger the number the more stable the weight.

Filter parameter setting

LCD displays the last parameter setting

Filter parameter setting

Use **[ON/ZERO]** or **[UNITS]** keys to key in the parameters. Default setting = 5

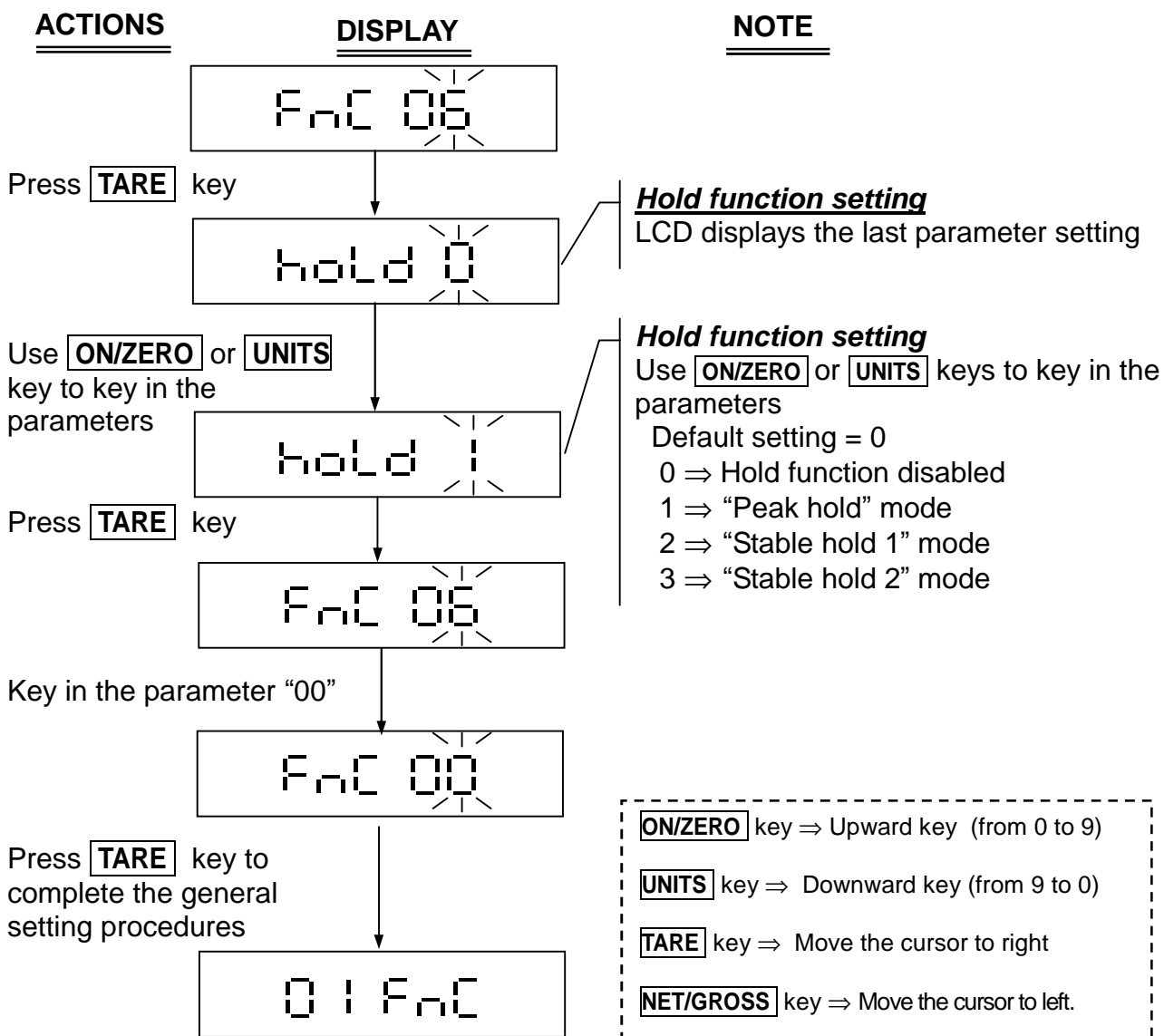
Parameter 0 ~ 9, the larger the number, the faster the filter response. Fast response can lead to weight instability.

4 In approved models, $\bar{C}F_{n\bar{C}}\ 02$ set as 1 or 3, $F_{n\bar{C}}\ 05$ setting is not available



2-3-6 Hold Function Setting F_hC 05

Select F_hC 05 in the General Function setting mode 0 | F_hC to set the hold function.



hold 0 = Hold function disabled

hold 1 = "Peak hold" mode

Keep displaying the maximum weight when the weight is continually changing
To exit this mode, press any key.

hold 2 = "Stable hold 1" mode

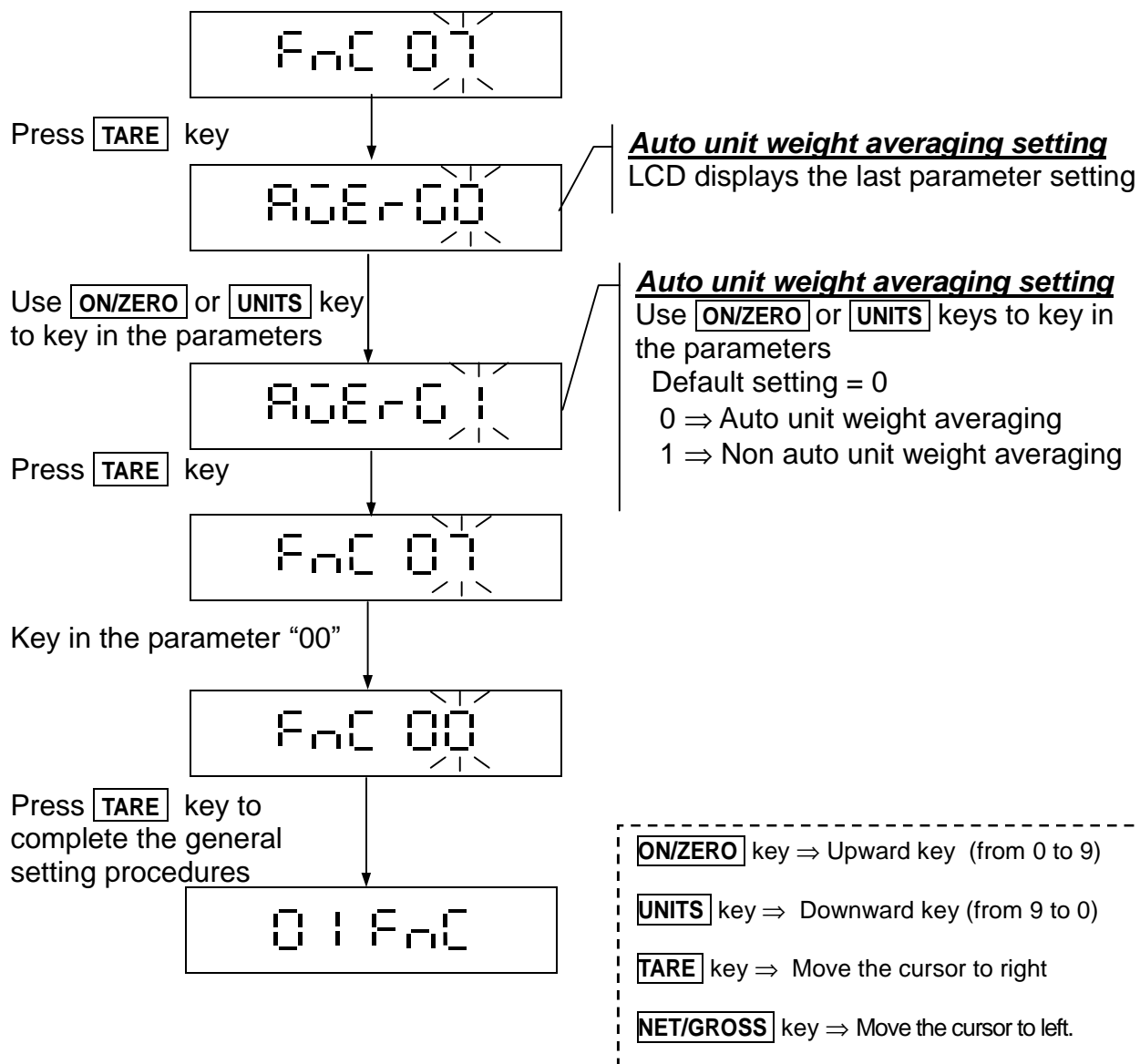
When the weight is stable, the LCD shows the current weight value. To exit this mode, press any key.

hold 3 = "Stable hold 2" mode

When the weight is stable, the LCD shows the current weight value. When the weight returns to zero (<10d), the hold mode is cancelled automatically.



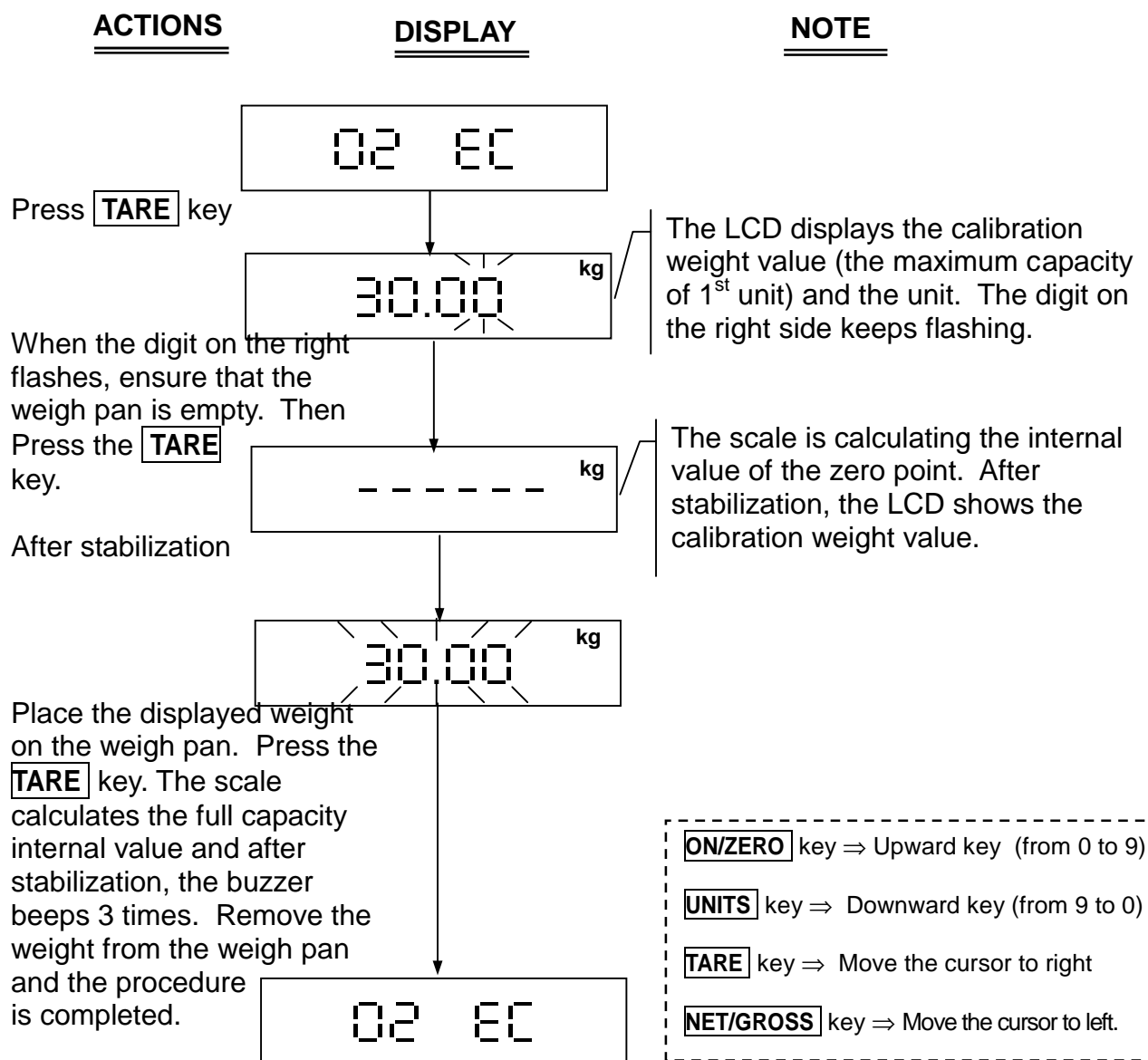
2-3-7 Auto Unit Weight Averaging Setting F_nC 07





2-4 WEIGHT CALIBRATION 02 EC

In the weighing mode, press the **NET/GROSS** and **ON/ZERO** keys at the same time to enter the **Advanced Function** setting mode. The LCD shows 01 Fnc and use the **NET/GROSS** or **UNITS** key to select 02 EC to enter the weight calibration mode.



4 In approved models, CF 02 set as 1 or 3, then 02 EC is disabled.

4 Weight calibration conditions:

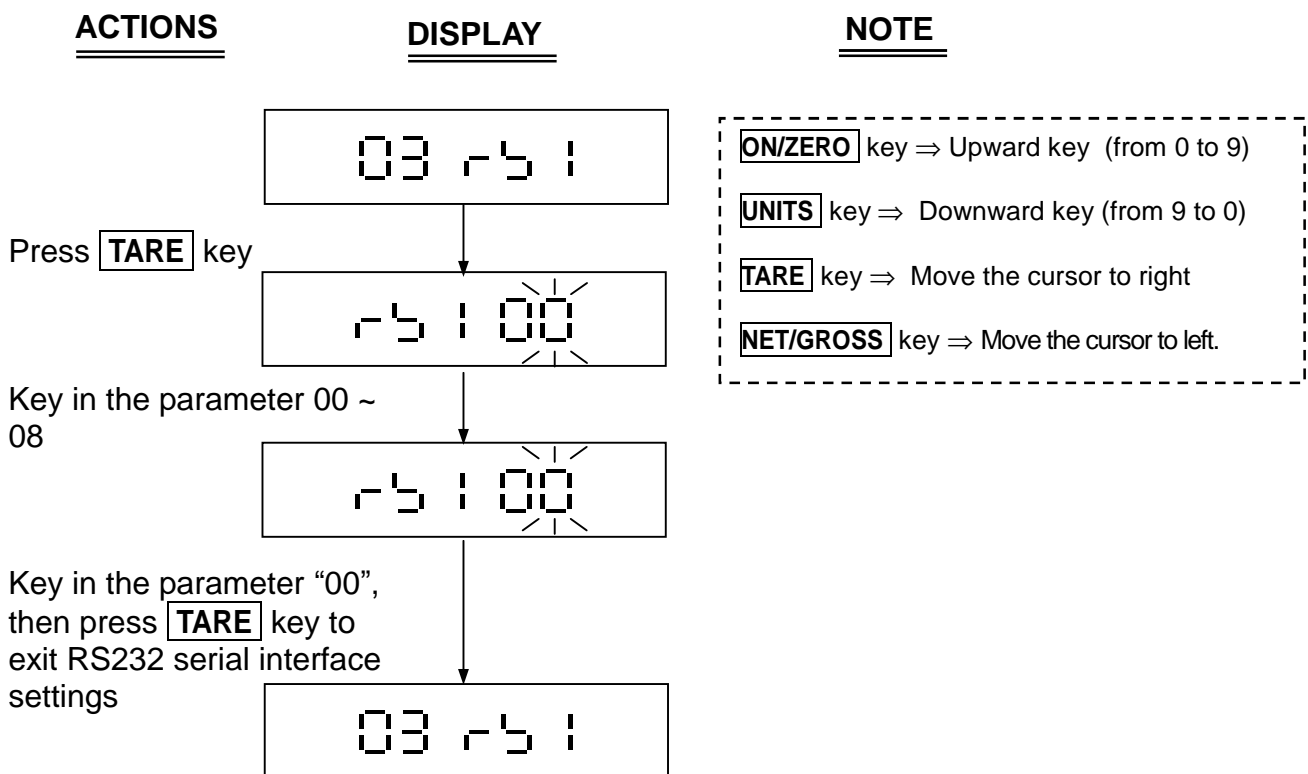
The calibration weight value placed on the weight pan must be over e100, and the standard deviation of the weight must be within 10%.



2-5 RS232 SERIAL INTERFACE SETTINGS 03 r 5 1

In the weighing mode, press the **NET/GROSS** and **ON/ZERO** keys at the same time to enter the **Advanced Function** setting mode. The LCD shows 01 Fnc and use the **NET/GROSS** or **UNITS** key to select 03 r 5 1 to enter the RS232 serial interface setting mode.

4 RS232 serial interface settings span r 5 1 0 1 ~ r 5 1 0 8 , 8 settings.

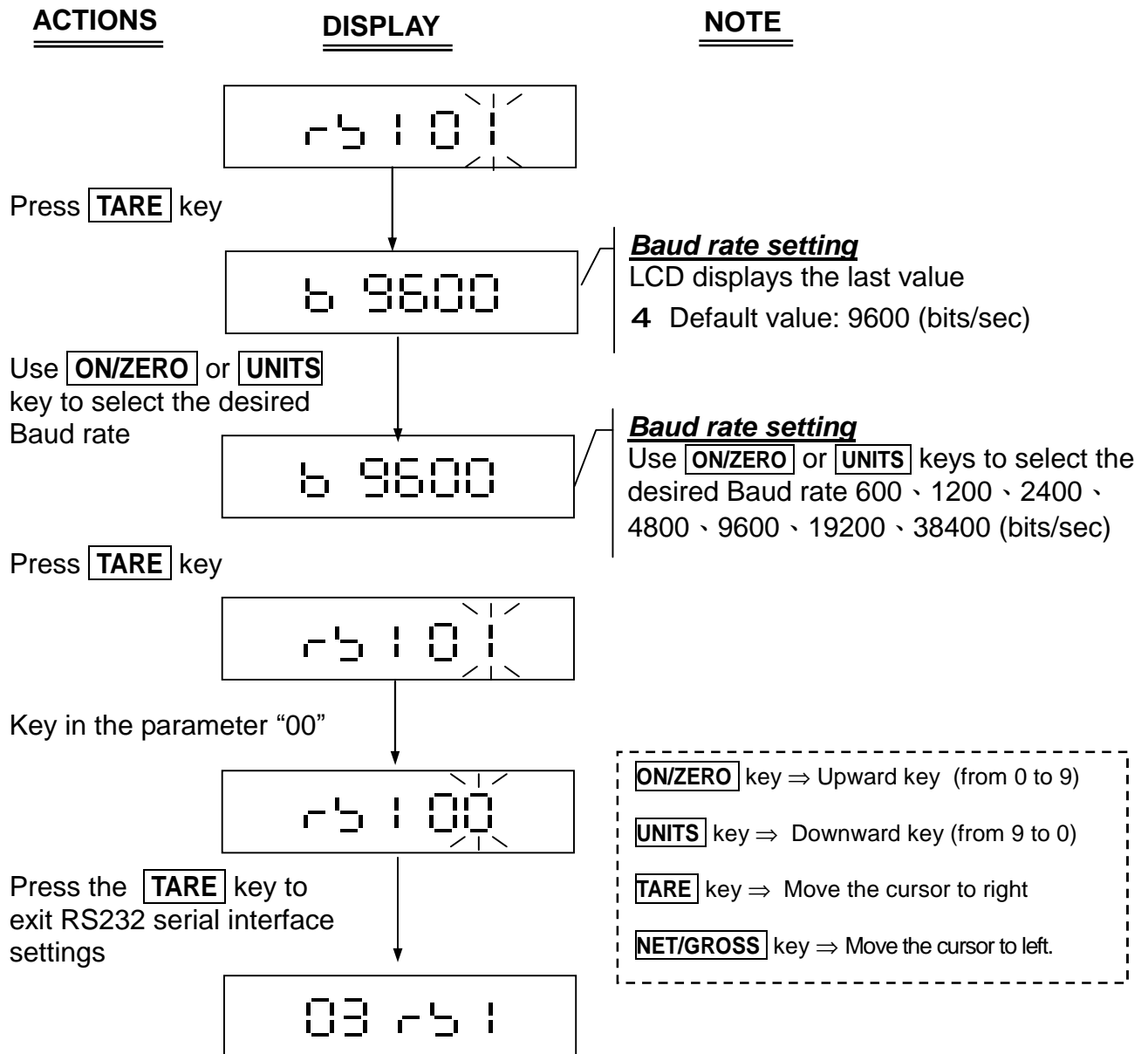


r 5 1 00	⇒ Exit the RS232 serial interface setting mode
r 5 1 01	⇒ Baud rate setting
r 5 1 02	⇒ Communication protocol setting
r 5 1 03	⇒ Output format setting
r 5 1 04	⇒ Continuous transmission setting
r 5 1 05	⇒ The selection of continuous transmission rate
r 5 1 06	⇒ Auto Transmission at Zero
r 5 1 07	⇒ Reset of Auto Transmission
r 5 1 08	⇒ Output condition setting



2-5-1 Baud Rate Setting

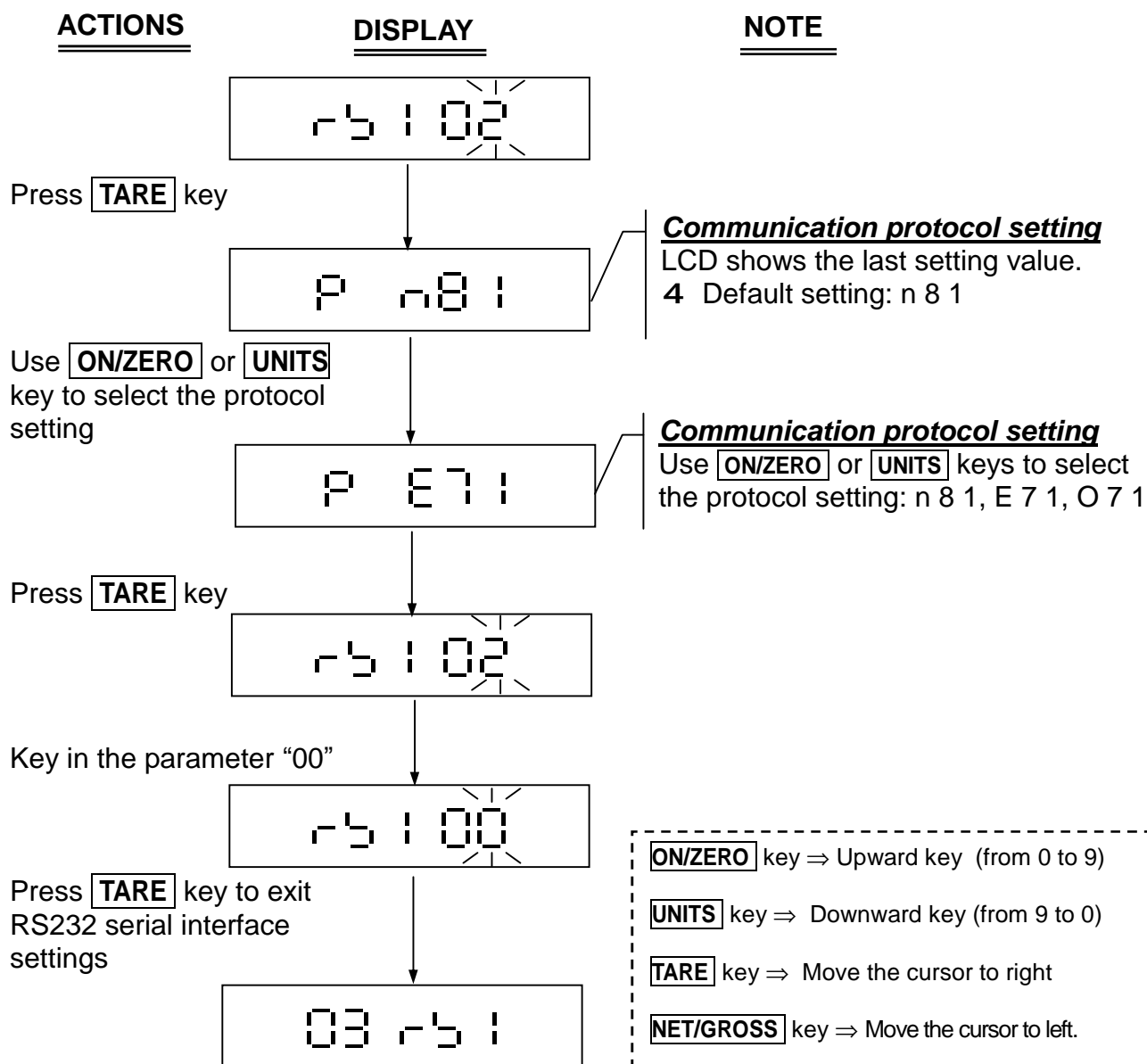
Select    in the RS232 serial interface setting mode    to set the Baud Rate.





2-5-2 Communication Protocol Setting 1 02


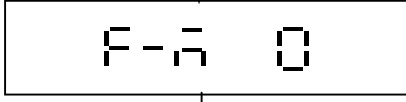
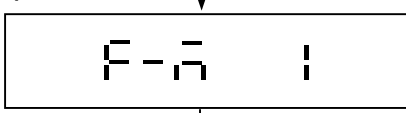
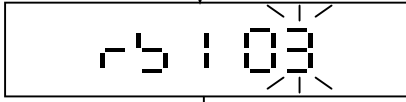
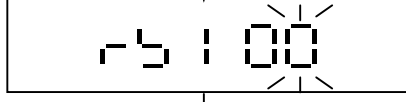
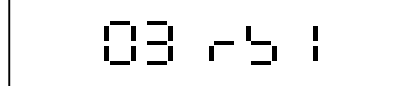
Select  1 02 in the RS232 serial interface setting mode  3  1 to set the Communication Protocol.





2-5-3 Output Format Setting 03

Select  03 in the RS232 serial interface setting mode 03   to set the Output Format.

<u>ACTIONS</u>	<u>DISPLAY</u>	<u>NOTE</u>
		<u>RS232 output format setting</u> LCD shows the last setting. 4 Default setting: F-ā 0
Press TARE key		
Use ON/ZERO or UNITS key to select the output format		<u>RS232 output format setting</u> Use ON/ZERO or UNITS keys to select the output format:
Press TARE key		F-ā 0 = Same data as the scale F-ā 1 = Gross weight F-ā 2 = Net weight F-ā 3 = Same data as the scale in simple format F-ā 4 = Same gross data as the scale in simple format F-ā 5 = Same net data as the scale in simple format F-ā 6 = Hi/Lo/OK status + Same data as the scale in simple format F-ā 7 = Hi/Lo/OK status + Simple gross weight F-ā 8 = Hi/Lo/OK status + Simple net weight F-ā 9 = Tare value
Key in the parameter "00"		
Press the TARE key to exit RS232 serial interface settings		

ON/ZERO key ⇒ Upward key (from 0 to 9)

UNITS key ⇒ Downward key (from 9 to 0)

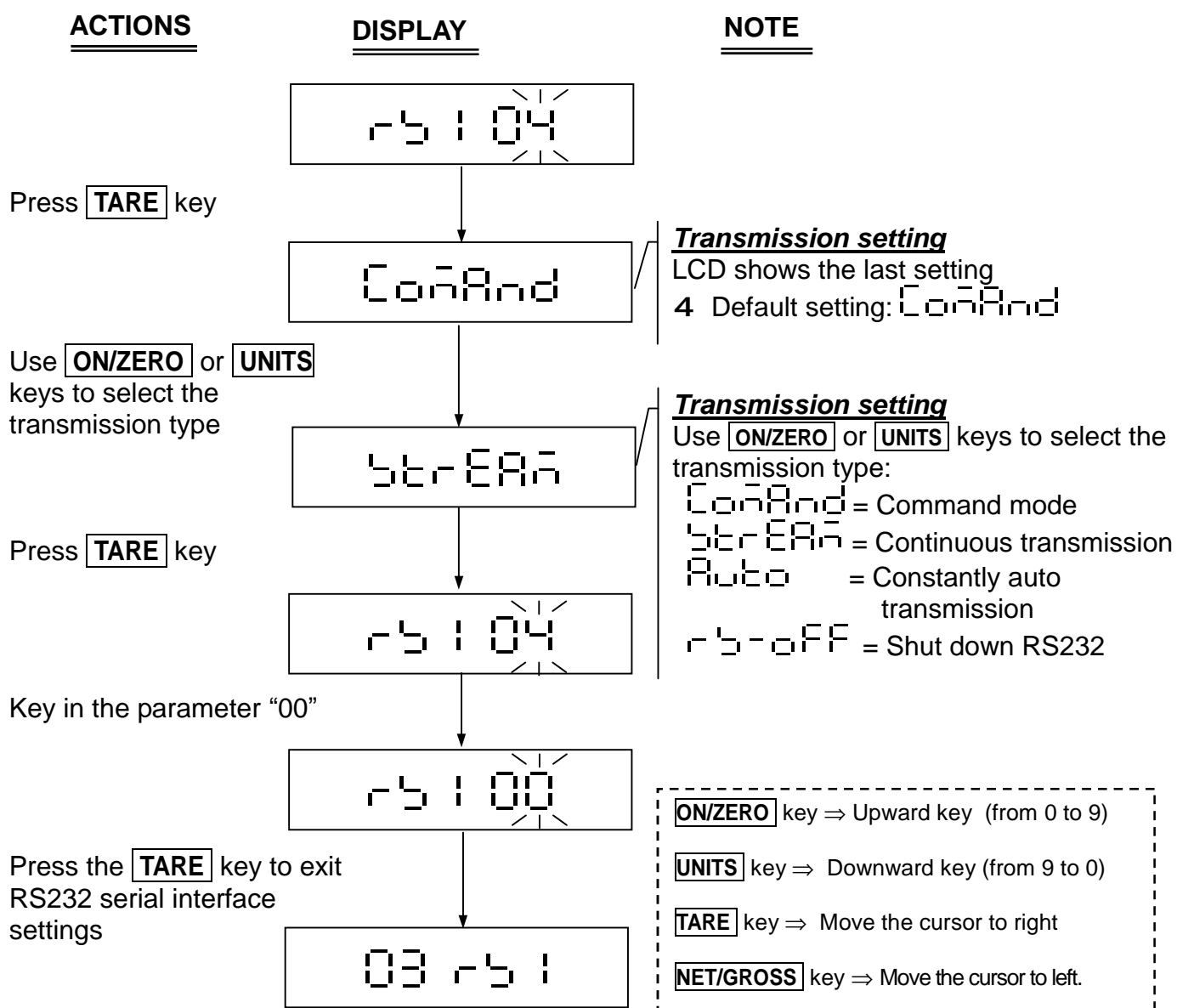
TARE key ⇒ Move the cursor to right

NET/GROSS key ⇒ Move the cursor to left.



2-5-4 Continuous Transmission Setting

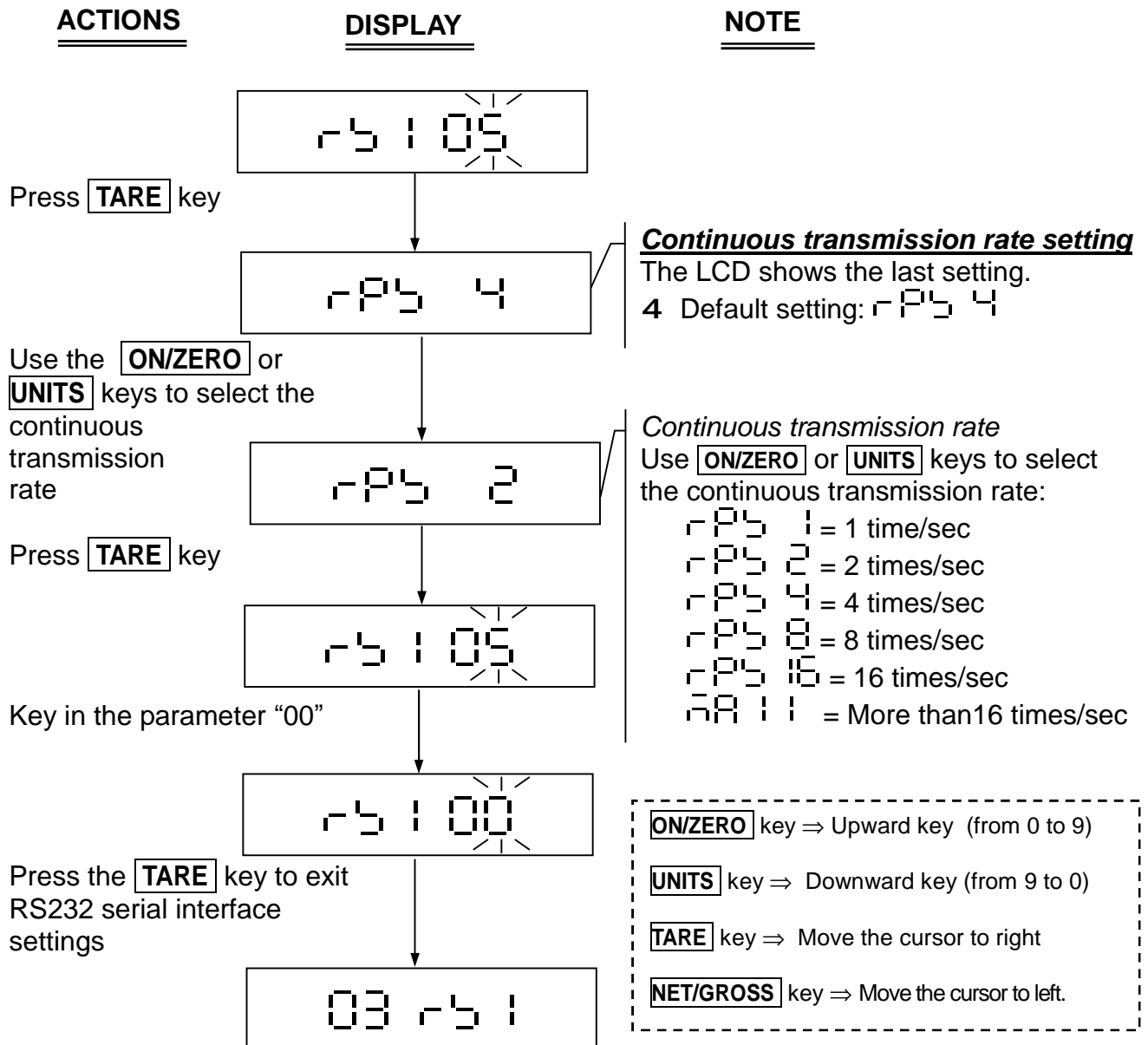
Select   in the RS232 serial interface setting mode   to set the Continuous Transmission Setting.









2-5-5 The selection of the Continuous Transmission Rate r_{PS} 1 05

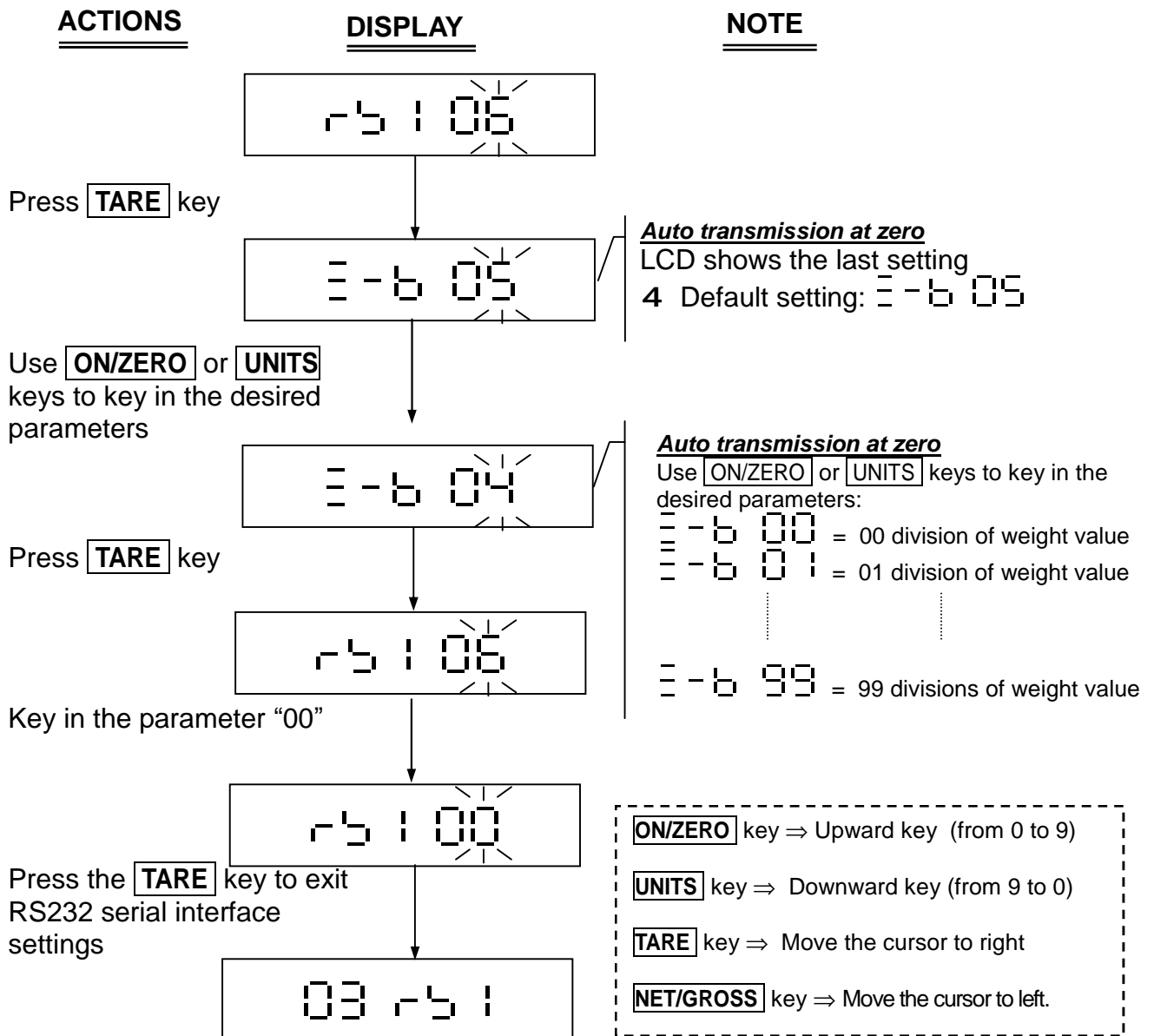
Select r_{PS} 1 05 in the RS232 serial interface setting mode 03 r_{PS} 1 to set the Continuous Transmission Rate.






2-5-6 Auto Transmission at Zero 1 05

Select  1 05 in the RS232 serial interface setting mode    to set the Auto Transmission at Zero.

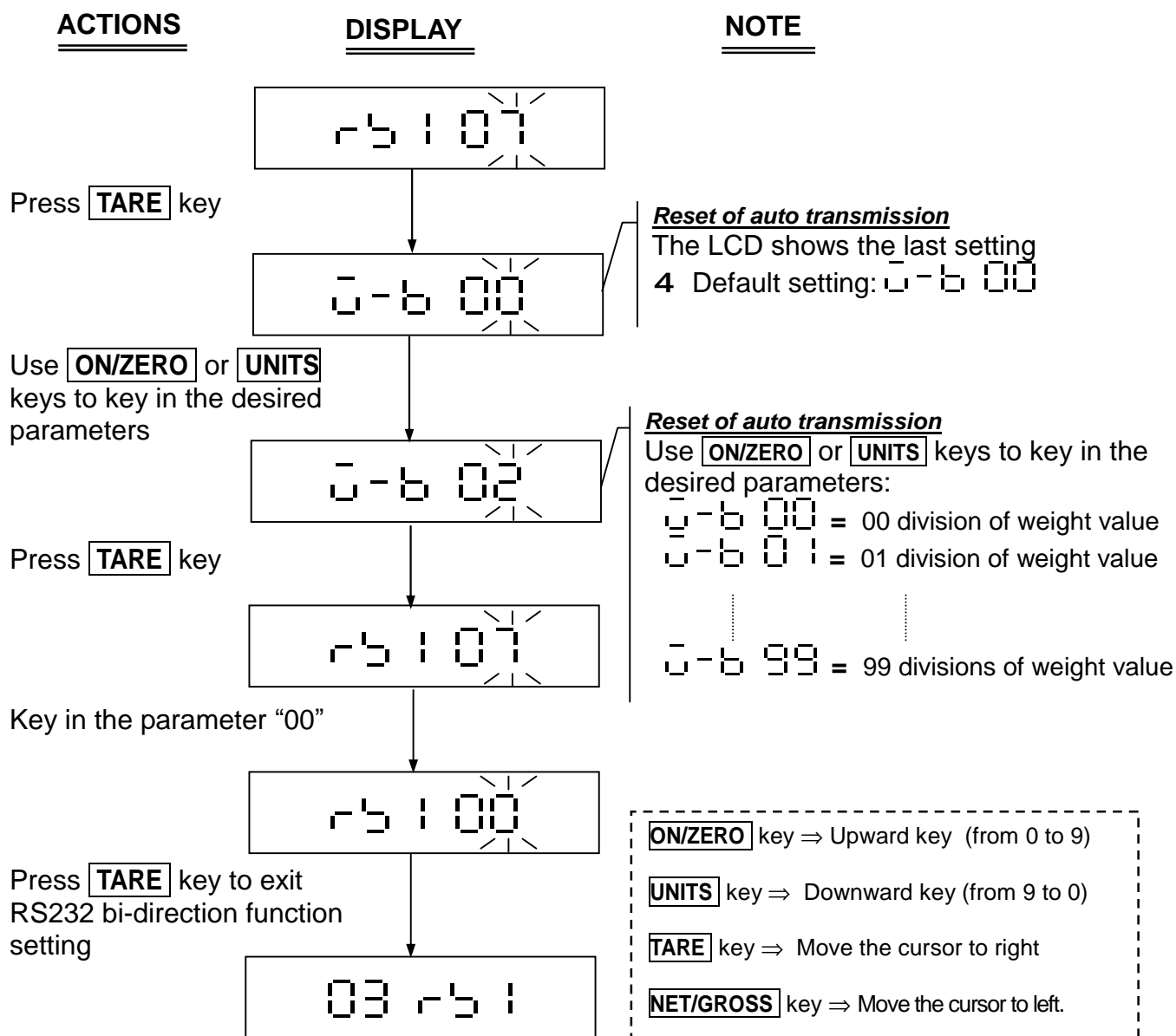


- 4 When the parameter is set as  - 6 00, the "Auto transmission" function is not available. It is because when the zero is stable, the transmission becomes "Continuous Transmission".



2-5-7 Reset of Auto Transmission $r_b 1 07$





Select $r_b 1 07$ in the RS232 serial interface setting mode $03 r_b 1$ to Reset of Auto Transmission.

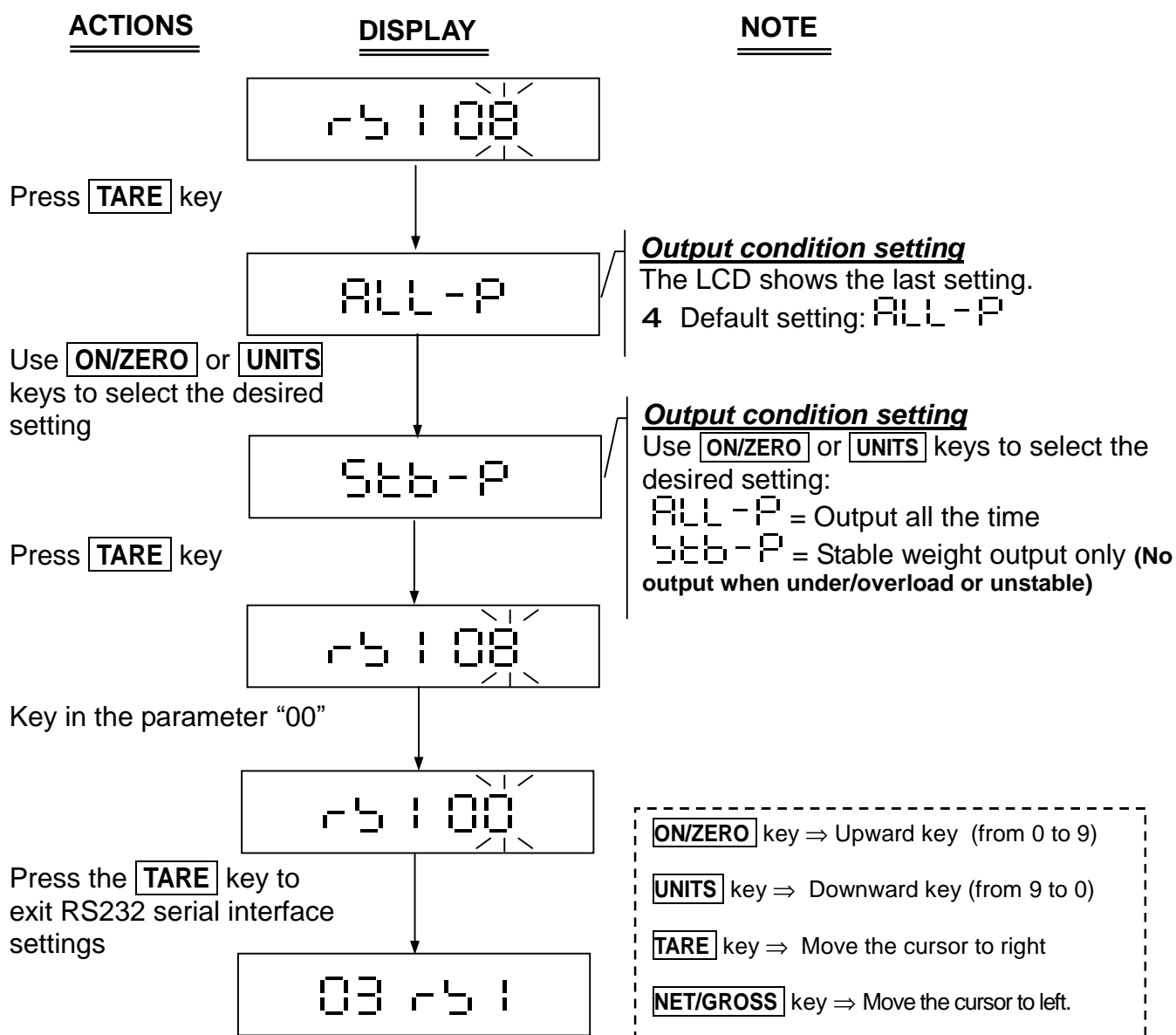


- 4 When the parameter is set as $\bar{0}-b 00$, the "Auto transmission" function is not available. It is because when the zero is stable, the transmission becomes "Continuous Transmission".



2-5-8 Output Condition Setting 1 08

Select  1 07 in the RS232 serial interface setting mode    to Reset of Auto Transmission.





2 Command mode

Command Format A

Host	Command
Slave	Command

MZ	Zero	SO	Command mode
MT	Tare	UA	Switch to the first unit
MG	Gross weight	UB	Switch to the second unit
MN	Net weight	UC	Switch to the third unit
CT	Clear TARE value	UD	Switch to the forth unit
SC	Continuous transmission	UE	Switch to the fifth unit
SA	Auto transmit	UF	Switch to the sixth unit
%	Stop continuous transmission and enter the command mode		

Note: UA ~ UF settings are dependent the model of the scale

Command Format B

Host	Command
Slave	Data

RW	Read current weight	RH	Read Gross (simple)
RG	Read Gross weight	RI	Read Net (simple)
RN	Read Net weight	RJ	Read comparison situation + current display of weight (simple)
RT	Read TARE	RK	Read comparison situation + Gross (simple)
RB	Read current display of weight (simple)	RL	Read comparison situation + Net (simple)

Note: a. add % before the command to read continuously
b. add # before the command to transmit a stable value

Read weight comparison setting value RS^{TMTM}££

^{TMTM}: Groups(00 ~ 09) ££: Setting Items

HI	Show "HI" presetting value
LO	Show "LO" presetting value

Note : ^{TMTM}(Group) is various depended on different models

00 ⇒ The first group
01 ⇒ The second group
02 ⇒ The third group
⋮
⋮

EX: RS02LO <CR> <LF> Show "LO" presetting value
ANS: RS02LOXXXXXX <CR> <LF>

Command Format C

Host	Command+ Data
Slave	Command+ Data

Write weight comparison setting value WS^{TMTM}££XXXXXX

^{TMTM}: Groups(00 ~ 09) ££: Setting Items XXXXXX: Setting Value

HI	Write "HI" setting value
LO	Write "LO" setting value

Note : ^{TMTM} (Group) is various depended on different models

00 ⇒ The first group
01 ⇒ The second group
02 ⇒ The third group
⋮
⋮

EX: WS00HI001000<CR><LF>

Write "HI" setting value

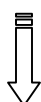
ANS: WS00HI001000<CR><LF>

Command Format D

Host	Data
Slave	

Value (e.g. Price)						Position of decimal point	CR	LF
1	2	3	4	5	6	1		

When the SI-132 receives this data format, it will transfer the data and display it on its LCD.



12345.6

Note: The function is effective, when the weight value is over 0.

4 Error messages:

E1: Wrong command

E2: Command format error (Wrong parameters)

E3: Command not recognised



2 Output data format

Weight format

Gross	S	T	,	G	S	,	+	0	1	2	3	4	5	6	7	SP	SP	o	z	CR	LF
Net	S	T	,	N	T	,	+	1	.	2	3	.	4	5	6	t	l	.	g		
Tare	S	T	,	T	R	,	+	0	1	2	.	3	4	5	6	SP	SP	k	g		
Plus OL	O	L	,	G	S	,	+	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP		
Minus OL	O	L	,	G	S	,	-	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP		
Unstable	U	S	,	G	S	,	+	0	1	2	3	4	.	5	6	SP	SP	l	b		

Simple format

G/N	+	1	.	2	3	.	4	5	6	CR	LF
G/N	+	0	1	2	3	4	5	.	6		
G/N	+	0	1	2	.	3	4	5	6		
Plus OL	+	SP	SP	SP	SP	SP	SP	SP	SP		
Minus OL	-	SP	SP	SP	SP	SP	SP	SP	SP		

Comparison status + Simple format

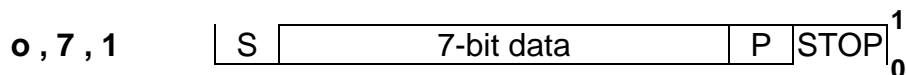
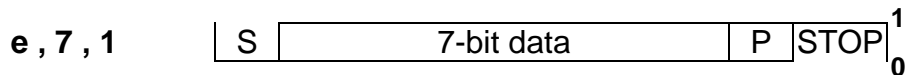
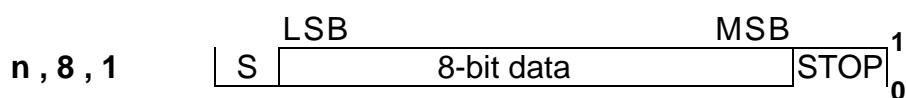
Byte0	Byte1	Byte2	+/-	1	.	2	3	.	4	5	6	CR	LF
-------	-------	-------	-----	---	---	---	---	---	---	---	---	----	----

Byte0 : HI 30H/31H

Byte1 : OK 30H/31H

Byte2 : LO 30H/31H

2 Serial Data Transfer/Receive Format



Note:

S : Start bit

STOP: Stop bit

P : Parity bit



APPENDIX 1 7 SEGMENT DISPLAY CHARACTERS

Digit	7 segments letter	Alphabet	7 segments letter	Alphabet	7 segments letter
0		A		N	
1		B		O	
2		C		P	
3		D		Q	
4		E		R	
5		F		S	
6		G		T	
7		H		U	
8		I		V	
9		J		W	
		K		X	
		L		Y	
		M		Z	



APPENDIX 2 ASCII CODE TABLE

Symbol	ASC II Code	Symbol	ASC II Code	Symbol	ASC II Code
A	41H	a	61H	0	30H
B	42H	b	62H	1	31H
C	43H	c	63H	2	32H
D	44H	d	64H	3	33H
E	45H	e	65H	4	34H
F	46H	f	66H	5	35H
G	47H	g	67H	6	36H
H	48H	h	68H	7	37H
I	49H	i	69H	8	38H
J	4AH	j	6AH	9	39H
K	4BH	k	6BH	↵	0DH
L	4CH	l	6CH		
M	4DH	m	6DH		
N	4EH	n	6EH		
O	4FH	o	6FH		
P	50H	p	70H		
Q	51H	q	71H		
R	52H	r	72H		
S	53H	s	73H		
T	54H	t	74H		
U	55H	u	75H		
V	56H	v	76H		
W	57H	w	77H		
X	58H	x	78H		
Y	59H	y	79H		
Z	5AH	z	7AH		